

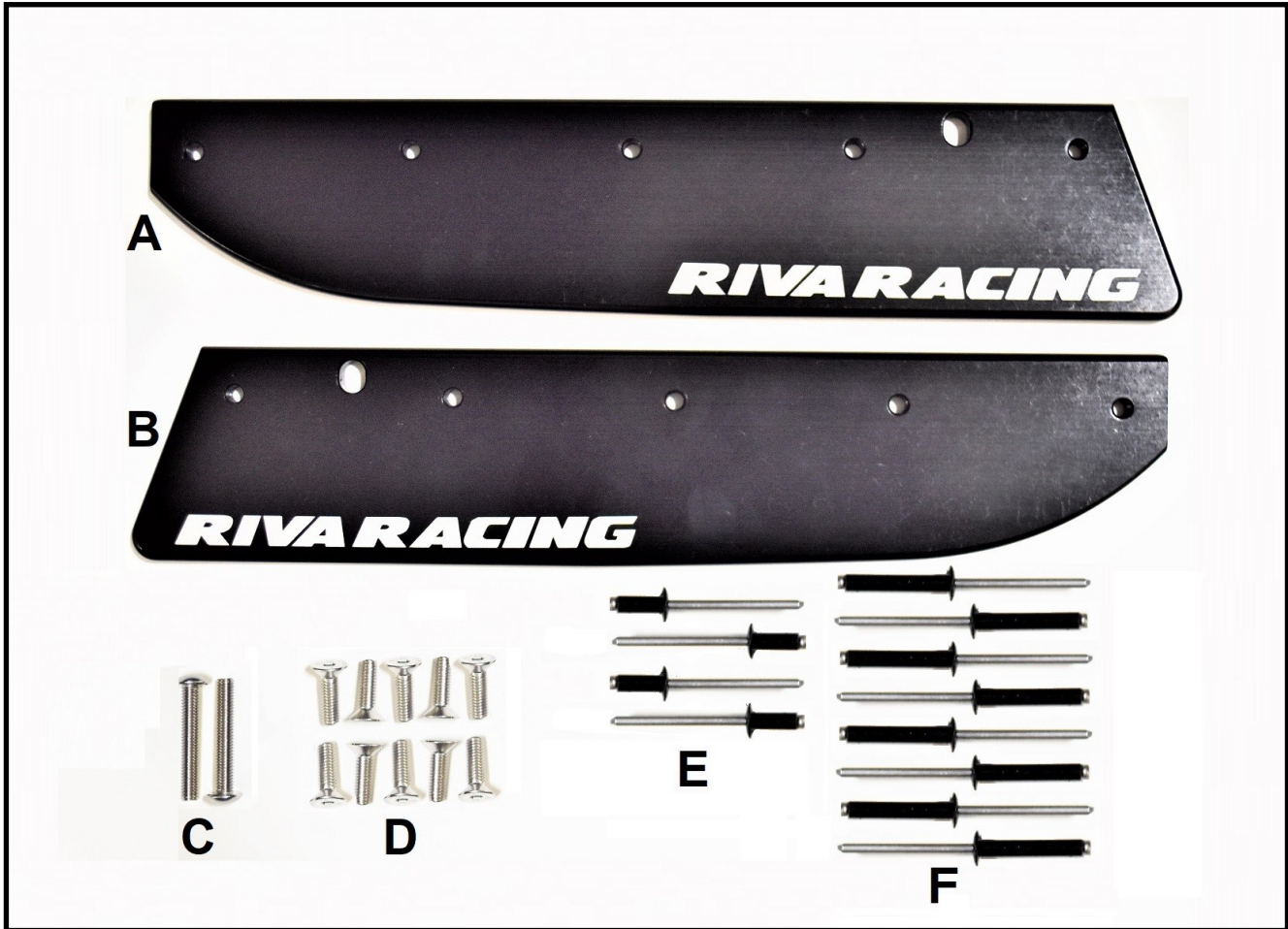


RIVA RACING

PERFORMANCE PRODUCTS & ACCESSORIES

2021+ SuperJet Sponsons

RY26130-(Color)



Applications: 2021+ SuperJet

Approximate Installation Time: 1 Hr.

Recommended Specialty Tools:

Hand Riveter Tool

7/32" Drill Bit

1/2" Countersink bit

Required Materials:

Blue Loctite

Rubbing Alcohol

Part #

N/A

N/A

N/A

Part #

N/A

N/A



2021+ SuperJet Sponsons

RY26130-(Color)

Component List

Item	Part Number	Description	QTY.	Notes
A	QCA-RY26130-(color)-L	Sponson Blade, left	1	
B	QCA-RY26130-(color)-R	Sponson Blade, Right	1	
C	.5C15SFCS	M5 X 16 SS Flat Head Screw	10	
D	.5C30SBCS	M5 X 30 SS Button Head Screw	2	
E	97526A140	Rivet 3/16 x .126-.25	4	
F	97526A160	Rivet 3/16 x .376-.5	8	

Notes and Precautions

We strongly recommend the use of a service manual to familiarize yourself with the various components and procedures involved with this installation. Please note that some of the original hardware removed in the disassembly process will be used in the installation process. These instructions have been written in step-by-step format and refer to illustrations. Read through instructions entirely before performing installation. Please follow these step-by-step instructions and illustrations carefully.

***** ALLOW ENGINE TO COOL COMPLETELY BEFORE PERFORMING INSTALLATION *****

***** NO SMOKING *** NO SMOKING *** NO SMOKING *****

Caution: Whenever using electric or battery operated tools inside the hull be sure it is well ventilated and no fumes are present. Failure to do so could result in a fire, or explosion and serious personal injury or death.

This kit is not intended for use on pollution controlled vehicles. Installation on pollution controlled vehicles may constitute a violation of state or local statutes.

Installation Instructions

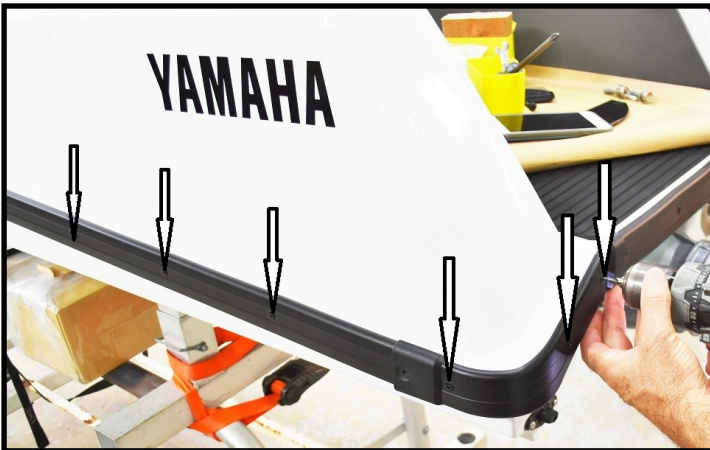
Remove screws, nuts, and washers (1 set each side) retaining joint of rear corner gunwale to side gunwale. Retain nuts and washers for reassembly. (Figure 1)

Figure 1



Using 1/4" drill bit remove heads of rivets (3 each side) in rear corner gunwales. Remove heads of 3 rearmost rivets in each side gunwale. (Figure 2)

Figure 2



Remove remainder of rivet bodies with a punch. (Figure 3)

Figure 3



Align holes in supplied plastic template with holes in supplied sponson blade. Tape template onto sponson blade as shown. (Figure 4)

Figure 4



Hold sponson with taped template behind hull joint. Insert one supplied M5 x 30 button head screw through existing hole in hull and elongated sponson hole. (Indicated by arrow in Figure 4.) Push sponson up against top surface of joint while pulling out against inner lip of joint. Using a sharp pointed marker make a line on the template where it touches the lip of the joint. (Figures 5 and 6)

Figure 5

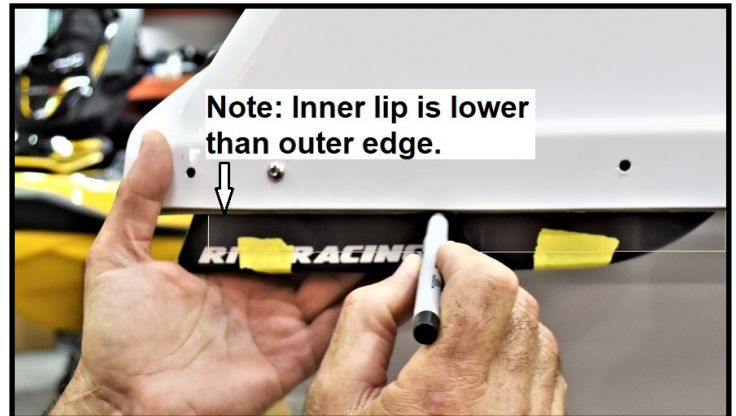
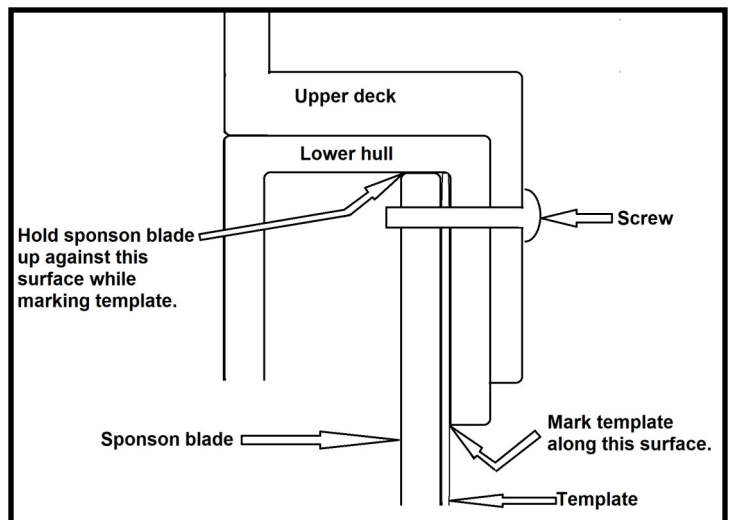


Figure 6



Important: Note that the inner lip may not be even with the outer edge of the hull. When placing the marked template on the hull to mark screw hole locations it must be aligned with the same surface previously marked.

Installation Instructions

Remove template from sponson blade. Insert M5 X 30 SBCS through oval hole in template (Indicated by arrow in Figure 4) and existing hole on hull. Align mark previously made on template with same surface used to make mark. Tape template in place. Using a sharp pointed marker mark screw hole locations (5). (Figures 7 and 8)

Figure 7

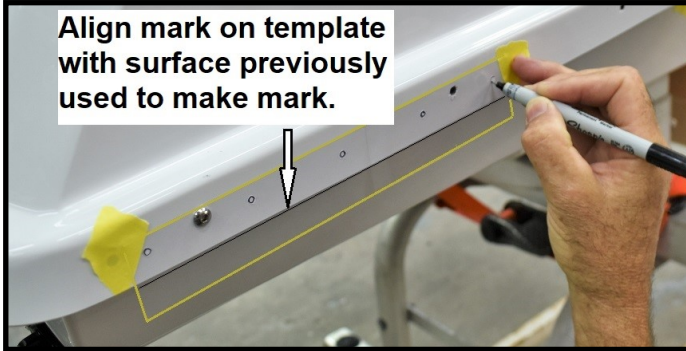
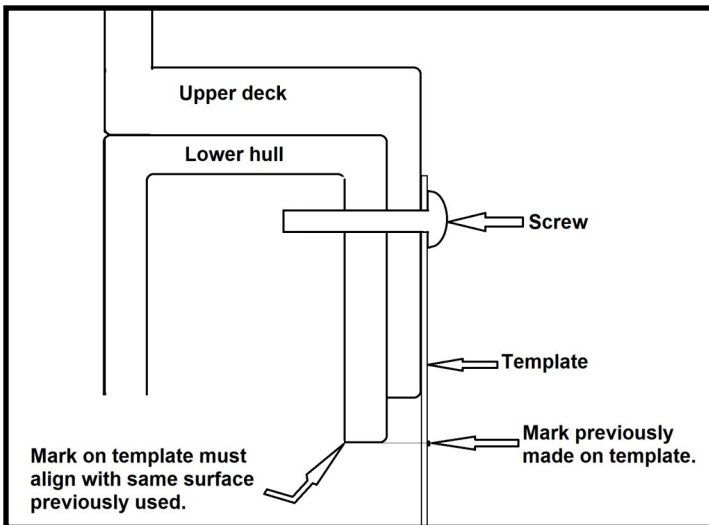


Figure 8



With a 7/32" bit drill marked screw hole locations completely through joint. **Note: Use care to avoid chipping out surface on inside of joint.**

Remove mark from template with rubbing alcohol and repeat for opposite side of craft. **Note: Do not assume the mark is the same for both sides!**

Countersink holes to allow heads of supplied M5 X 16 flat head screws to sit flush with hull surface. (Figure 9)

Figure 9



Install sponson with supplied M5 X 16 flat head screws (5 each side). **Note: Apply blue Loctite to screw threads. Do not overtighten screws.**(Figure10)

Figure 10



Reinstall side and rear corner gunwales using supplied M5 x 30 button head screws(2), OEM nuts and washers (2) and supplied rivets (8 long, 4 short). Short rivets go into the last two holes on each side of craft. (Figure 11)

Figure 11



Remember, the water belongs to everyone.

Please ride responsibly and respect the environment!

Technical Support

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact: RIVA Technical Support directly at (954) 247-0705 or by e-mail at tech_support@rivaracing.com.

Limited Warranty

RIVA Sponsons carry a 90 day limited warranty to the original purchaser. They are warranted to be free of defects in materials and workmanship under normal use and service. Customer modified components will be void of warranty. This warranty is limited to defects in the primary components only. Finish and/or wear marks in or on primary components are not covered under this warranty.

RIVA Racing's liability is expressly limited to the repair or replacement of the components contained within or associated with this kit. RIVA Racing agrees to repair or at RIVA's option, replace any defective unit without charge, if product is returned to RIVA Racing freight prepaid within the warranty period. Any equipment returned which, in RIVA's opinion, has been subjected to misuse, abuse, overheating or accident shall not be covered by this warranty.

RIVA Racing shall have no liability for special, incidental or consequential damages or injury to persons or property from any cause arising from the sale, installation or use of this product.

No other warranty, express or implied, including, but not limited to the implied warranties of merchantability and fitness for a particular purpose, applies. Various states do not allow for the limitation of incidental or consequential damages and therefore the above exclusion or limitation may not apply to you.

Warranty does not include the expenses related to freight or transportation of parts or compensation for any inconvenience or loss of use while being repaired. A copy of the original invoice and a Return Authorization Number (RA#) must accompany all warranty claims.